

8762



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBA1710-30101-2B
Job Sheet 180378



Y-S
809

Part No: RBA1710-30101-2B

Job Qty: 1 ea

Part Name: Tail Rotor Feathering Bearing Install Tool (2 Bld) -7/-9/-17/-19



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/15/18

Created By: Logan David

Type: AOG

Description:

Note: DWG RBA1710-30101-2B Rev. 2 IPP Rev. A 18.07.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Machining-2		✓
110	Mori Seiki	1 pcs	8/15/18	8/15/18	0.00	0.17	MORI SL2500Y		✓
120	QC	1 pcs	8/15/18	8/15/18	0.00	0.00	QC2 Machining-4		✓
130	QC	1 pcs	8/15/18	8/15/18	0.00	0.00	QC8 Machining-4		✓
140	Packaging	1 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-1		✓
150	QC21-FG	1 Ea	8/15/18	8/15/18	0.00	0.00	QC21		✓

Part Op 110 - 1-Machine as per folio FC199 FOLIO REV: AA DWG REV: 2 2-Fill engraving with black
Descriptions: ink 3-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR2.000W	M Delrin Round Bar, White	.3550 ft (.355 ea)	90-Start up Operation	5092516-1.065

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR2.000W	0	5 ✓	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 2:42 PM dart.logan.david



Container No: S105268



Part: RBA1710-30101-2B

Job No: 180378

Serial No/Batch: S105268

Revision: 2

Inspector:

Exp Date:

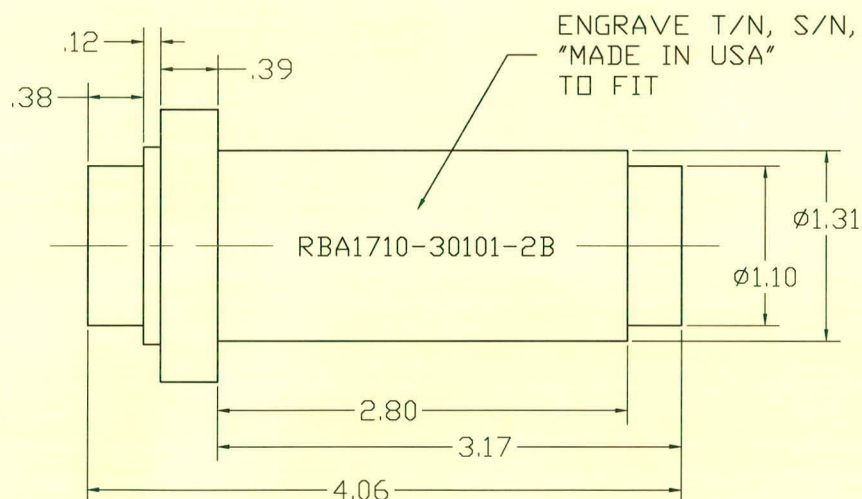
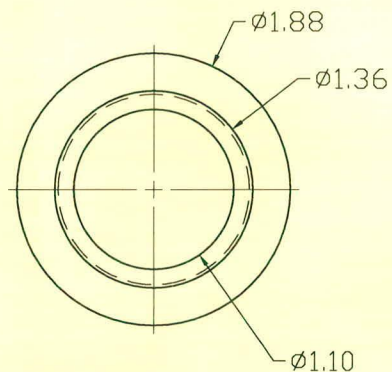
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/27/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	MADE DIMS EASIER TO READ	11/9/06	-	
1A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, ADDED ENGRAVE NOTE. CORRECTED DWG. VIEWS, DELETED (-7/-9-17/-19) FROM TITLE.	8/13/09	RJC	RW
1B	CH'D AMOUNT OF MATERIAL FROM $\phi 1-7/8 \times 4-1/4$ TO $\phi 2 \times 4-1/4$.	10/26/10	WP	RW
2	CH'D OVERALL LENGTH FROM 4.07 TO 4.06 PER G.E.	10/26/10	RJC	RW



ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
				1	BEARING INSTALL TOOL	DELIN	$\phi 2 \times 4-1/4$ WHITE

RED BARN MACHINE	
TITLE T/R FEATHERING BEARING INSTALL TOOL	
DWG NO. RBA1710-30101-2B	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm .005$ FRACTIONS $\pm 1/32$ XX $\pm .01$ ANGLES $\pm 5^\circ$ X $\pm .1$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 $\times 45^\circ$ PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-27-00
SHEET 1 of 1	

DRAWN BY: COLE
APPROVED <i>D Wed</i>
USED ON MODEL MD369 BRG #369A1716-7 BRG #369A1716-9

11

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other		AGAINST DEPARTMENT/PROCESS			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY					
☐ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified	☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due	☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence					
☐ OTHER : _____							